

Date: Friday, 11/24/2006 11:15:58 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DOUBLER		
Job Number	: 29689B					
Estimate Number	: 10582					
P.O. Number	:			Part Number	: D2008001	
This Issue	: 11/24/2006		S.O. No. :	Drawing Number	: D2008 REV. N/A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: N/A	
Previous Run	: 22484B			Material	:	
Written By	:			Due Date	: 12/1/2006	
Checked & Approved By	:			Qty:	4	
Comment	: Est: A 04.05.17 New issue KJ/JLM			Um:	Each	

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	MKYDEX100 	Kydex 100 
	Comment: Qty.: 0.1319 sf(s)/Unit Total : 0.5276 sf(s) Kydex 100 Material: Kydex 100, 0.028" thick (M-KYDEX100)	Batch: _____
2.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1 
	Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut (4) D2008-001 per (1) DSI 9051 Kit as per Dwg D2008 2- Deburr Identify as D2008-001	<i>Close</i> <i>Not Reg'd</i>
3.0	QC5 	INSPECT WORK TO CURRENT STEP 
4.0	PACKAGING 1 	PACKAGING RESOURCE #1 
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	
5.0	QC21 	FINAL INSPECTION/W/O RELEASE 
	Comment: FINAL INSPECTION/W/O RELEASE	
Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

